

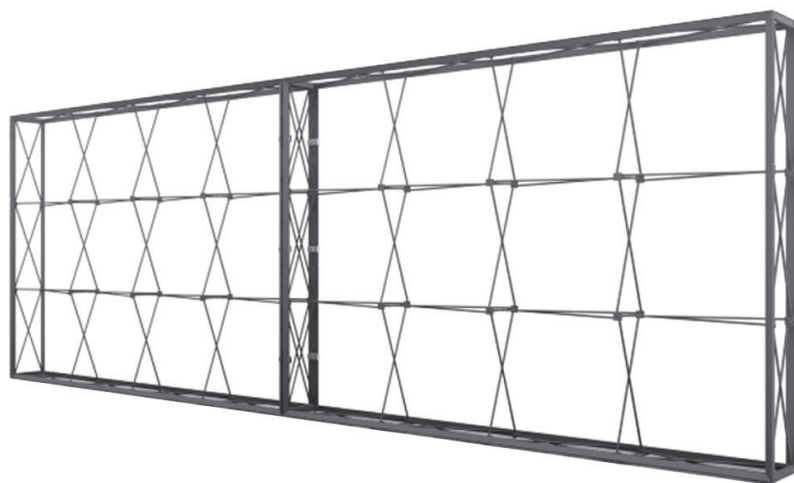
# 20X7.5FT. LUMIERE CONTINUOUS NON-BACKLIT

LUMIÈRE LIGHT WALL

PRODUCT CODE: LLW8X3NBLCON



On frame On graphic



Hardcase Option: LA-CAJA  
 This configuration requires qty 2  
 (qty 1 frame w/lights + graphics in each case)

## PRODUCT DESCRIPTION

Elevate your trade show presence with the Lumiere 20 x 7.5ft Pop-Up Frame featuring Silicone Edge Graphics (SEG). This impressive display is designed for maximum visual impact, ensuring your brand stands out in any exhibit space.

### Key Features:

**Seamless 20ft Graphic:** The Lumiere configuration boasts a single, dye-sublimated fabric graphic that spans two 10ft frames. This design provides a continuous, uninterrupted visual that captures attention and delivers your message with stunning clarity.

**Easy-to-Change Panels:** The front, back, and both end cap panels are separate, making it simple to update or switch out parts of your message as needed. This flexibility ensures your display remains current and relevant for each event.

**Silicone Edge Graphics (SEG):** SEG technology ensures a taut, wrinkle-free finish. The silicone edge easily inserts into the frame's grooves, creating a clean and professional appearance.

**Travel Convenience:** The Lumiere Pop-Up Frame includes durable travel bags, making transportation and setup hassle-free. Whether you're heading to a local trade show or an international exhibition, your display is protected and easy to carry.

**Complete Setup:** All necessary connectors for the frames are included, ensuring a smooth and straightforward assembly process.

**Backlit Option Available:** Enhance your display with the optional backlit feature, making your graphics even more vibrant and eye-catching.

### Benefits:

**High Impact:** The large, seamless graphic creates a powerful visual presence.

**Versatility:** Separate panels allow for easy updates and customization.

**Professional Appearance:** SEG technology ensures a polished, high-end look.

**Portability:** Travel bags facilitate easy transportation and setup.

**Upgrade Option:** Available backlit feature for enhanced visibility.

The Lumiere 20 x 7.5ft Tradeshow Pop-Up Frame with SEG is the perfect solution for exhibitors looking to make a bold statement. Its seamless graphic, ease of use, and professional finish will help you attract more attention and effectively communicate your brand's message.

<b>DISPLAY DIMENSION</b>	236.2" W x 88.6" H x 14.5" D
<b>GRAPHIC DIMENSIONS</b>	
<b>FRONT/BACK GRAPHICS</b>	118.5" W x 44.5" H (50% Scale)
<b>END CAP GRAPHICS</b>	14.25" W x 89" H (Each)
<b>FRAME CONFIGURATION QUANTITY</b>	
<b>4X3 FRAME</b>	2 Frames
<b>GRAPHIC MATERIAL</b>	
Stretch Fabric	
<b>GRAPHIC FINISHING</b>	
12mm x 3mm silicone beading is sewn around the perimeter of the fabric graphic. Silicone beading is hidden from view once installed.	
<b>DISPLAY CONSTRUCTION</b>	
Aluminum frame w/plastic hubs, connectors, and channel bars	
<b>SHIPPING WEIGHTS &amp; DIMENSIONS</b>	
4x3 Lumiere Light Wall (2 boxes total)	
Shipping Weight (Each Box)	39 lbs (Graphic Package) 35 lbs (Hardware Only)
Ship Dimensions (Each Box)	34" L x 14" W x 9" H

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LIFE TIME

1 YEAR

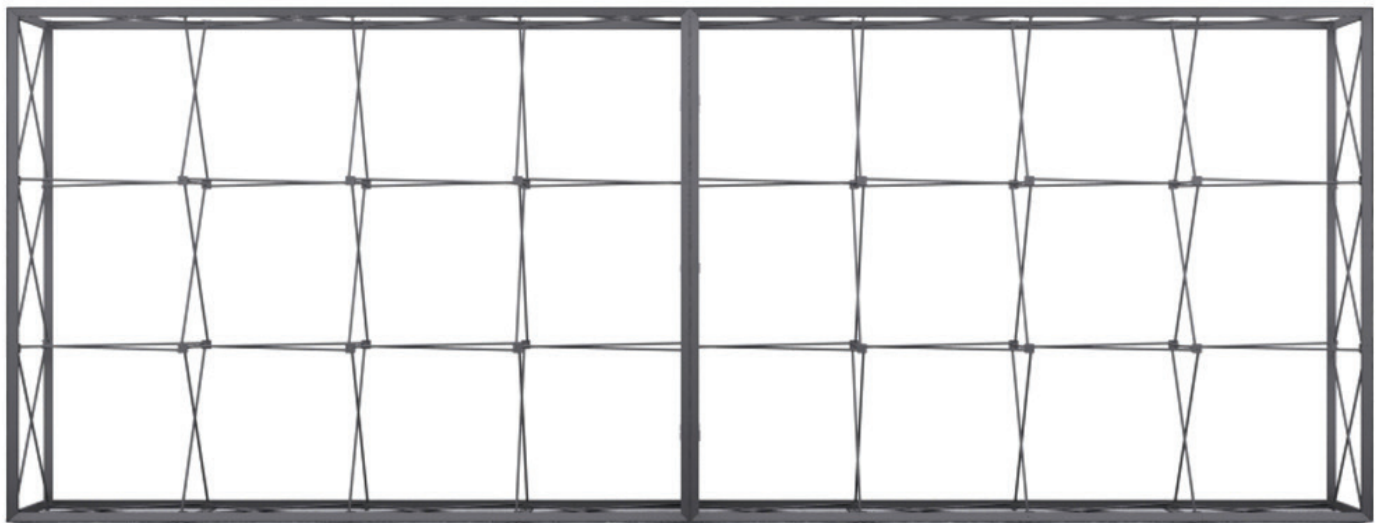
INDOOR USE

TOOLLESS SETUP

DOUBLE SIDED

On frame On graphic

## ADDITIONAL IMAGES



Frame Details



SEG Graphics



Straight Connector

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## PARTS LIST



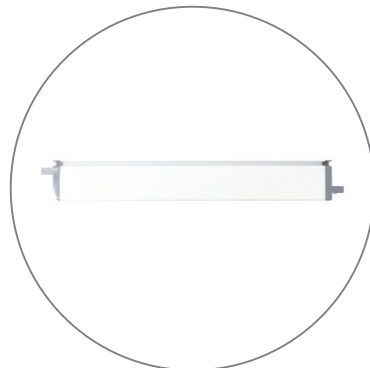
Qty 2 - Pop Up Frame



Qty 8 - 4 Section Channel Bars  
SKU: LLW-CB4



Qty 8 - 3 Section Channel Bars  
SKU: LLW-CB3



Qty 8 - Top & Bottom End Cap  
Channel bars  
SKU: LLW-CBEC



Qty 2 - Carry Bags



Qty 2 - Channel Bar Bags  
SKU: LLW-CBB



Qty 6 - Straight Connectors  
SKU: LLW-SCON

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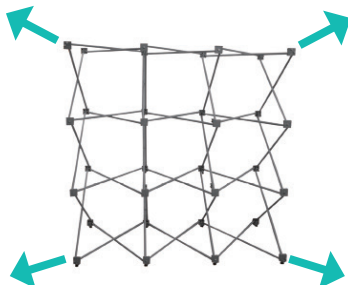
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## SET UP INSTRUCTIONS

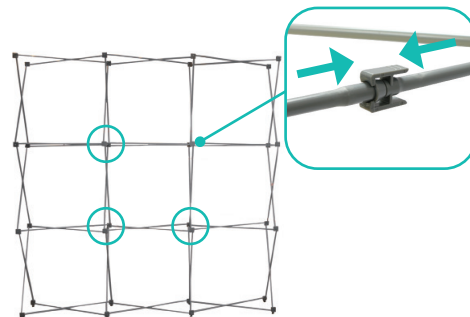
### Set Up Pop Up Frame



**a.** Place frame with the adjustable feet facing down.

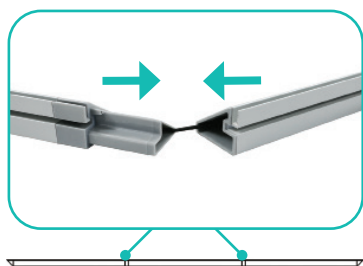


**b.** Expand the frame.

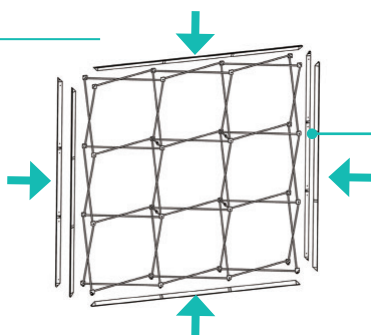


**c.** Close frame by pushing the outside of the frame until male and female ends connect.

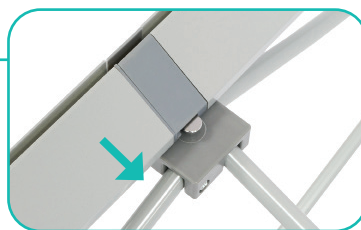
### Attach Channel Bars



**a.** Expand each channel bar. Follow bungee to connect.



**b.** Attach channel bars to frame.



**c.** Slide channels bars onto frame, from top to bottom, then secure onto metal peg.



**d.** Attach the top and bottom end caps on each side of the frame.

### Install Graphics\*



**a.** In each corner, insert the silicone edge beading into the groove.



**b.** Then insert the remainder of the beading.



**c.** Repeat graphic installation on the end caps.

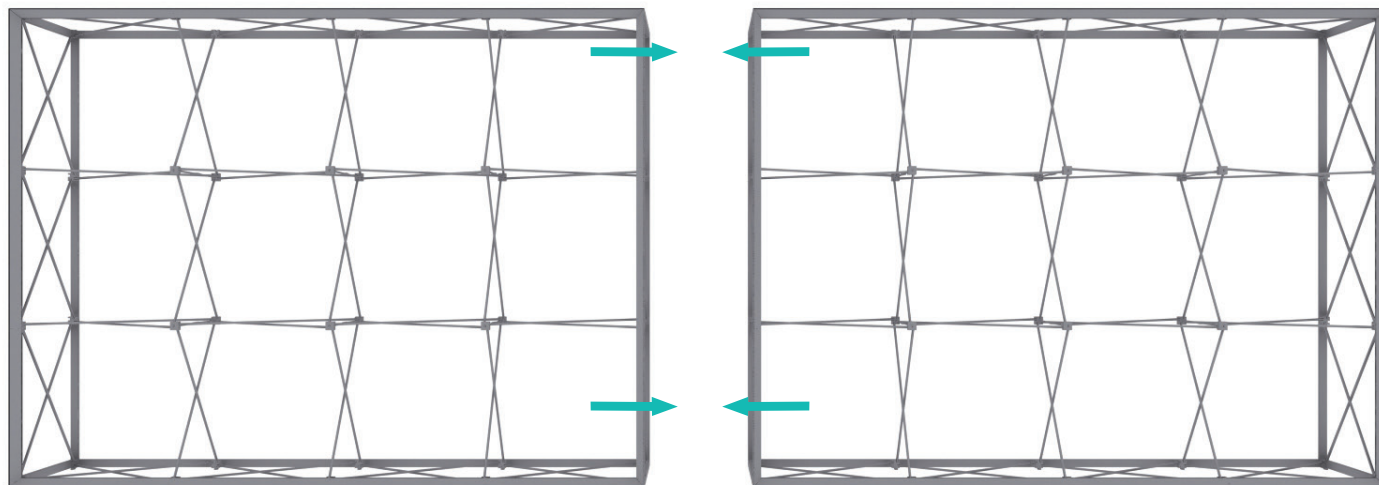
\*Install graphics after connecting frames. Frame connection instructions are on next page

## SET UP INSTRUCTIONS

### Connecting Frames

Left Frame

Right Frame



Place the (2) 4x3 frames side by side and connect with Lumiere Straight Connectors

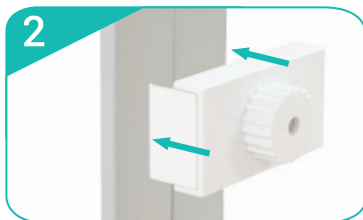
**Notes:**

- Connect frames before installing graphics

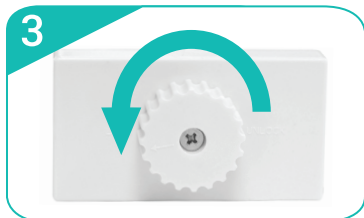
### Straight Connection



\*Starting from behind, make sure the frames are flushed next to each other.



Slide Straight Connector onto the channel bars of both frames.



Turn dial to the left to lock the Straight Connector in place. Repeat for each vertical sections (6 total).

