

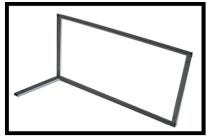
Start by creating end frames.



to vertical corner bars



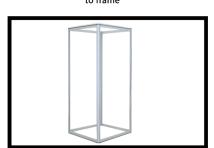
Make sure notches inside extrusions



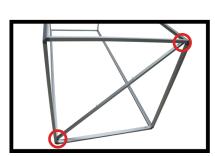
Attach remaining 3ft horizontal bars to frame



are at the top and on opposite corners.



Attach opposite end frame to complete frame construction



If back-lighting the display, connect top cross bar to slots in opposite corners. If not proceed to graphic installation.



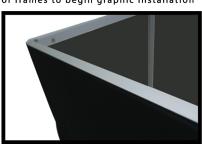
Hang ladder lights from hooks on top cross bar (3ft has 1 light strip, 4ft has 2 strips, 5ft has 3 strips)



The transformer comes pre wired. Connect wiring from transformer to the 2 plugs at the bottom of the ladder lights.



Insert corners of graphics into corners of frames to begin graphic installation



Repeat for all sides of the tower



Finished Big Sky Tower



Press silicone beading into frame groove and work your away around the entire frame